



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5374-3

Job Sheet 169682



Part No: D5374-3

Job Qty: 16 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		12/19/17	0.00	0.00	Start Up Machining-4		
100	Hardinge	16 pcs		12/20/17	0.00	3.20	Hardinge		
120	QC	16 pcs		12/20/17	0.00	0.00	QC8		
130	Packaging	16 pcs		12/20/17	0.00	0.00	Packaging3-2	St/159	
140	QC21-SA	16 Ea		12/20/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374

DEC 20 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.500	3	22	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.500Inches + 0.006 - 0.001	0.506 0.499	Diameter	
2	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
3	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	
4	Bushing	0.035Inches + 0.030 - 0.010	0.065 0.025		
5	Bushing	2.050Inches + 0.000 - 0.005	2.050 2.045		
6	Bushing	0.020Inches ± 0.030	0.050 (0.010)	Radius	
7	Bushing	0.050Inches + 0.000 - 0.005	0.050 0.045		
8	Bushing	0.196Inches ± 0.005	0.201 0.191	Diameter	
9	Bushing	0.226Inches + 0.010 - 1.000	0.236 (0.774)		
10	Bushing	90.000Degrees ± 0.500	90.500 89.500	Angle	

DART
AEROSPACE
S025215

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Bushing

PART NO: D5374-3

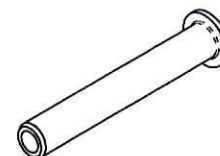
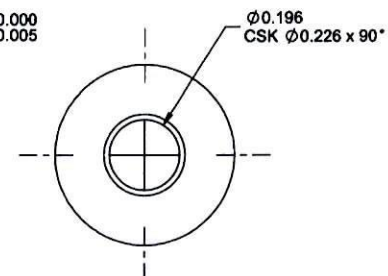
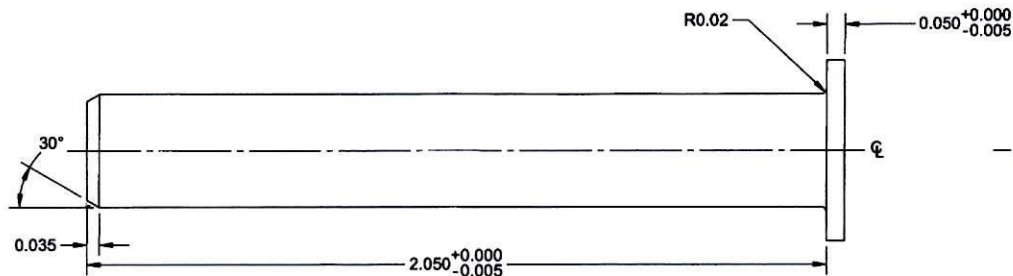
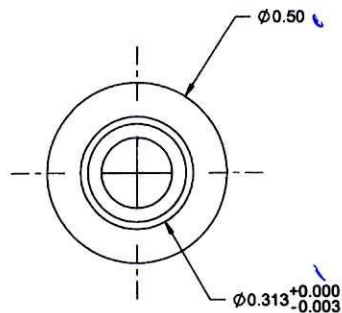
Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/19/17

Job No: 169682



D5374-3 BUSHING

NOTES:

1) MATERIAL: AISI 303 SS ROUND BAR
ASTM A582
OR AISI 304/316 SS ROUND BAR
PER ASTM A276
REF DART SPEC M303R OR M304R

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.03 lbs

RELEASED
2016-01-21

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	AK	DRAWING NO. D5374	REV. A
MFG. APPR.	JLM	SHEET 2 OF 2	
APPROVED	HS	TITLE BUSHING	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2015 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	
DATE	15.12.03		

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